



For warranty repair authorization and assistance call 1-877-4ALLISON (1-877-425-5476)

CORE EVALUATION FORM

Core Acceptance Policy:

1. Core must be in "as removed" condition.
2. To receive full credit, core must be the same part number as unit purchased.
3. Core must be fully assembled.
4. Core should have no visual damage such as cracks in the main case, bell housing, tail housing or missing parts.
5. The torque converter must be included and undamaged to receive full credit.
6. When being returned for credit, core should be banded or shrink wrapped to original or similar skid.
7. Prior to shipping, core must be completely drained of fluid. A \$100 fluid draining charge will be assessed if the transmission unit is not completely drained.

Core Charge Schedule:

Type of Damage	Deduction Amount by Model Series			
	500	600	700	3000 / 4000
Case damage (i.e. cracked, missing pieces, broken mounts, stripped threads for speedo, modified, stripped cooler fitting or cracked cooler port)	\$400	\$650	\$1,300	\$1,360
Damaged, missing or incorrect torque converter	\$200	\$400	\$650	\$1,500
Not "like for like" within model group (re-spring)	No Credit	\$175	\$175	\$175
Damaged pan or valve body channel (i.e. severe dents, crushed, excessive rust, holes)	\$125	\$125	\$125	\$1,200
Broken or damaged output housing	N/A	\$275	\$275	\$550
Damaged bell housing/shaft	\$400	\$650	\$1,375	\$800
Disassembled units	\$300	\$450	\$1,000	\$1,000
Wiring harness / plug damage	N/A	N/A	N/A	\$500
Damaged retarder housing	N/A	N/A	N/A	\$1,500

Please read carefully prior to returning your core unit for credit